POROUS CERAMICS

Introductions

The range of Innovacera **porous ceramic** filters are made from aluminum oxide and silicon carbide. The strong, uniform porous ceramic has 40-50% open porosity with a tortuous pore structure and is available in pore sizes ranging from 0.25 to 90 microns. Monolithic, single grade, aluminum oxide porous ceramic is available in 6, 15, 30, 50, 60 and 120 micron pore sizes.



Aluminum oxide is the most standard material, with a density of 2.2 g/cc, and has a maximum operating temperature of 1400 F (800 C).

Silicon Carbide is more of a special order material, with a density of 1.9 g/cc, for more aggressive applications and has a maximum operating temperature of 1800 F (1000 C) and has excellent thermal shock resistance. These standard porous ceramic materials are naturally hydrophilic. For special applications they maybe coated or impregnated to achieve a certain performance characteristic.

Specifically tailored techniques include:

- Spraying
- Brushing
- Backwashing
- Oven firing
- Dilute acid cleaning
- Solvent cleaning plus steam
- Ultrasonic cleaning

The range of porous ceramic products includes:

- Membrane and monolithic tubes
- Discs
- Plates and other components made from aluminum oxide and silicon carbide where tightly controlled pore size and porosity is critical.



Applications and Properties

Porous Ceramics

- Used in tough applications to replace porous metal or as an alternative to plastic or fabric media
- Cleaned and reused using a variety of methods depending on the contaminant to be removed

Applications

- Filters for gases and liquids
- Capillary Electrophoresis
- Filtration for heavy metal ions (Cr, Ni etc) in water
- High temperature chemical support for gas absorption
- High efficiency flow through catalytic supports
- Gas burners
- Chromatography
- Micro trapping systems and bio-catalytic supports
- Vacuum holding plates (vacuum chunk)
- Nano-membrane supports for sensor applications
- Micro-bubble diffusers
- Fine or micro channels for electrophoresis
- Chemical or bio reactor

Available Porous Ceramics

- Alumina Ceramic Components;
- Silicon Carbide Components
- Max Size: 450mm

Properties

- Uniform pore sizes and high surface areas
- Excellent chemical resistance in both acid and alkaline conditions.
- Good wearing and erosion resistance.
- Withstands high temperature.
- Good rigidity and dimensional stability.
- Can be coated or immobilized with virtually any catalytic or other functional materials.
- High porosity and uniform pore size enable low resistance for both gas and liquid flow through applications.

Materials and Specifications

| ITEM | UNIT | Value | | |
|----------------------|----------|---------------|--|--|
| Al2O3 | wt% | ≥80 | | |
| SiO2 | wt% | 16-18 | | |
| Density | g/cm3 | 2.3—2.5 | | |
| Hardness (HRA) | HRA ≥ | 50 | | |
| Flexural Strength | MPa≥ | 40 | | |
| Compressive Strength | 2 | 600 | | |
| Porosity | % | 40 | | |
| Pore Size | um | 30, 50 and 60 | | |
| Operating Pressure | MPa≤ | 10 | | |
| Acid Resistance | mg/cm2 ≤ | 10.0 | | |
| Alkali Resistance | mg/cm2 ≤ | 20.0 | | |

Specifications

We have supply standard size for various kinds of industrial, such as laser, semiconductor, chemical and aquaculture. Kindly pls find it as below charts;

| Item | Specifications | Unit price | Materials | MOQ | Lead time | Porous(μm) | Color |
|------------|----------------|--------------|--------------------------------|--------|-----------|------------|--------------|
| | (mm) | (EX WorkUSD) | | | | | |
| 1 Ф152×3.2 | ሰ152x3 2 | 75.00 | Al ₂ O ₃ | 20 pcs | 30 | 15 | Light Coffee |
| | Ψ132×3.2 | 60.00 | | | | 30/60 | Deep Blue |
| 2 | Ф203×3.2 | 125.00 | Al_2O_3 | 20 pcs | 30 | 30/60 | Deep Blue |
| _ | V = 00 0.1= | | 2 - 3 | p - c | | 55,55 | Light Coffee |
| 3 | Ф303×4.5 | 205.00 | Al_2O_3 | 20 pcs | 30 | 30/60 | Deep Blue |
| | | | | • | | , | Light Coffee |
| 3 | Ф303×4.5 | 240.00 | SiC | 20 pcs | 30 | 30 | Deep Blue |
| 4 | 230×230×3.2 | 170.00 | Al ₂ O ₃ | 20 pcs | 30 | 30/60 | Deep Blue |
| | | | | | | | Light Coffee |
| | 1 | | | | | | |

Our processing is available in a wide range of size and shapes as customer request.



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